

# Operating instructions

## Flaring Tool for Pipes

62580



Illustration similar, may vary depending on model

Read and follow the operating instructions and safety information prior to initial operation.

Technical changes reserved!

Illustrations, functional steps, and technical data may deviate insignificantly due to continuous further developments.

Updating the documentation

If you have suggestions for improvement or have found any irregularities, please contact us.



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## Introduction

Thank you for choosing to purchase this quality product. To minimise the risk of injury, we ask you to always take some basic safety precautions when using this product. Please read this operating manual carefully and make sure that you understand it. Keep these operation instructions in a safe place.

## Use

<p>1. Untighten the T-handle <b>(3)</b> and turn the knob <b>(1)</b> above the bracket <b>(2)</b> upwards. Set in the die rail.</p>	
<p>2. Open the die rail <b>(1)</b> and set in the pipe.</p>	
<p>3. Make sure that the surface of the pipe is clean and that the upper part of pipe <b>(2)</b> emerges approx. 1 mm over the die <b>(1)</b> of the die rail.</p>	

4. Align the arrow with the size marker and tighten the T-handle.



5. Tighten the knob clockwise. To make the pipe smooth, turn another 2–3 turns.



6. To remove the pipe, turn the knob upwards in anti-clockwise direction. Do not tighten the T-handle until the knob is not in its uppermost position. Remove the pipe.



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